STATEMENT OF WORK SOW-03-833-3-08953A-5/1 FOR THE SPECIFIED OVERHAUL AND REPAIR (SOAR) FOR THE M1A1 MAIN BATTLE TANK

NSN: 2350-01-087-1095

TAMCN: E1888

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STATEMENT OF WORK (SOW)

For The Specified Overhaul and Repair (SOAR) For The M1A1 Main Battle Tank NSN 2350-01-087-1095

1.0 <u>SCOPE</u>. This Statement of Work (SOW), along with the applicable government documents, publications and military specifications and standards listed in this SOW establishes and sets forth tasks, and identifies the work efforts that shall be performed by the Marine Corps Depots. These documents contain requirements to restore the M1A1 Main Battle Tank, hereafter referred to as the M1A1, to Condition Code "A". Condition Code "A" is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned material which is serviceable and issuable to all customers without limitation or restriction, including material with more than six months shelf-life remaining."

- 1.1 <u>Background</u>. SOAR is defined as "That maintenance technique which incorporates both the advantages of our current Inspect and Repair Only As Required (IROAN) processes and those specified Rebuild processes as defined within an applicable DMWR." The SOAR allows management to apply practicality to equipment maintenance by virtue of not incurring "TOTAL REBUILD" cost yet extending a system's service life beyond that which would have been derived if the system had only undergone an IROAN Maintenance Program. The SOAR concept will also place the burden of responsibility for ensuring those system components or assemblies that were specified within the SOAR as having to be rebuilt back into the Depot arena. Rebuild is technically defined as being of "Like New" condition, whereas IROAN is a process that employs the repair as necessary concept thus moving the burden to the user. IROAN can be defined as a Limited Conditional repair process, which places "NO" liability upon the Depot.
- 2.0 <u>APPLICABLE DOCUMENTS</u>. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirements.

2.1 Military Specifications.

MIL-P-64159 Interim Army WRCARC Type II, if unavailable use Type I

MIL-PRF-2104 Transmission and Final Drives Oil 15W40

MIL-PRF-10924G Grease, Automotive and Artillery

MIL-PRF-23699 Lubricating Oil, Aircraft Turbine Engine, Synthetic Base,

NATO Code Number 0-156

2.2 Military Standards.

MIL-STD-129 DOD Standard Practice for Military Marking

2.3 Other Government Documents and Publications.

ATPD-2240	Tank Combat, Full Tracked, M1 Series, Processing for Storage and Shipment
DoD 4000.25-1-M	MILSTRIP Manual
NAVICPINST 4491.2A	Requisitioning of Contractor Furnished Materiel from the Federal Supply System
MI-08953A-25/1	Installation of Guard Assembly
MI-08953A-25/3	Installation of Position Location Reporting System
MI-08953A-25/5	Installation of The Two-Piece Fuel Nozzle Kit
MI-08953A-25/7	Replacement of Hydraulic Pump Pressure Hose
MI-08953A-25/29	M1 Series Tank, Case Drain Coupling Modification
MI-08953A-35/4	External Auxiliary Power Unit
MI-08953A-35/2A	Installation of Sincgars Radio System
MI-08953A-35/8	Installation of Shield in Manual Hydraulic Pump Handle Assembly
MI-08953A-35/9	Installation of Lubrication Fitting in The Inner Race Bearing Assembly
MI-08953A-35/10	Modify the Gunners Station
MI-08953A-35/11	Modify the Ammo Door Latch Mechanism
MI-08953A-35/12	Installation for the Automatic Fire Extinguisher System
	Wiring Harness Guard Kit
MI-08953A-35/13	Installation of the Battlefield Override System
MI-08953A-35/14	Installation of the Improved Drivers Periscope Retention
MI-08953A-35/15	Installation of the Smoke Generator Fuel Line
MI-08953A-35/16	Modify Drivers and Loaders Hatch Rim
MI-08953A-35/17	Installation of the Manual Blasting Machine Wiring Harness and Primer Diode Assembly
MI-08953A-35/18	Modify Drivers Hatch Lifting Mechanism
MI-08953A-35/19	Modify Commanders Weapon Station Hatch
MI-08953A-35/20	Improve Operation of the Hull Network Distribution Box
MI-08953A-35/21	Installation of the Pulse Jet Air System
MI-08953A-35/22	Replace Stub Case Catcher
MI-08953A-35/23	Modify Engine Component Fire Extinguisher System Dispersion Tube
MI-08953A-35/24	Install Filter Fire Modification
MI-08953A-35/25	Install Driver's Hatch Interlock System
MI-08953A-35/26	Retrofit External Auxiliary Power Unit
MI-08953A-35/27	Install Intercommunication Set Vehicular AN/VIC-3 (V)1
MI-08953A-35/28	Install AN/VAS-5A(V) 4 (DVE)

LI 08953A-12

MI-08953A-35/30	Installation of Global Positioning System Receiver (PLGR)
MI-08953A-50/6	Upgrade Fire Control System (Armor Enhancement Initiative)
TB-09728-14&P	Armor Vehicle Maintenance System
TB 9-1300-278	Armor Depleted Uranium
TB 9-2350-320-14	120MM Ammunition
TB 9-2520-276-12	Warranty for the Transmission
TB 9-2590-509-23&P	Mine Clearing Blade, M1A1
TB 43-0001-39-5	Track Components & Solid Rubber Tires
TI-5820-25/22	Electromagnetic Environmental Effects (E3) Procedures for
	Installation of Communication Equipment on U.S. Marine
	Corps Platforms
TI-08953A-25/10	NBC Sponson Access Covers Spacers
TM-4750-15/1	Painting Registration Markings
TM-4750-15/2	Camouflage Pattern

Military Handbooks (For Guidance Only)

MIL-HDBK-61 Configuration Management Guidance

Lubrication Order

2.4 Depot Maintenance Work Requirement (DMWR).

DMWR 9-1200-206-CEU	Computer Electronic Unit
DMWR 9-1200-206-GPS-1	Gunners Primary Sight
DMWR 9-1200-206-GPS-2	Gunners Primary Sight Azimuth Drive Assembly
DMWR 9-1200-206-GPS-3	Gunners Primary Sight Objective & Relay Assembly
DMWR 9-1200-206-GPSE	Commanders Gunners Primary Sight Extension
DMWR 9-1200-206-GTR	Gun Trunnion Resolver
DMWR 9-1200-206-LOS-EU	Line of Sight Electronic Units
DMWR 9-1200-206-LRF	Laser Range Finder
DMWR 9-1200-206-STDA	Servo Torque Drive Assembly
DMWR 9-1200-206-TEU	Thermal Electronic Unit
DMWR 9-1200-206-TIS	Thermal Image System
DMWR 9-1200-206-TPCU	Thermal Power Control Unit
DMWR 9-1200-206-TRU	Thermal Receiver Unit
DMWR 9-1200-206-GAS	Gunners Auxiliary Sight
DMWR 9-2350-255-3	Armor Repair
DMWR 9-2520-276 Vols1-3	Transmission Assembly W/Container
DMWR 9-2520-279	Final Drive
DMWR 9-2530-200-24	M1 Hull Track
DMWR 9-2350-264-2	Turret M1& M1A1
DMWR 9-2350-264-2-1	Traverse Servomechanism

DMWR 9-2350-264-2-2	Elevation Servomechanism
DMWR 9-2350-264-2-3	Turret Hydraulic Distribution Valve
DMWR 9-2350-264-2-4	Hull/Turret Slip Ring Assembly
DMWR 9-2350-264-2-5	Hydraulic Motor Assembly
DMWR 9-2350-555 Vols 1-6	Hull Power Plant Electronics Components
DMWR 9-2520-276-1 Vols 1-3	Transmission Assembly W/Container
DMWR 9-2550-526	Hydraulic Pump
DMWR 9-2835-255 Vols 1-5	Turbine Engine, Field Service Model AGT 1500
DMWR 9-2910-231	Electro-Mechanical Fuel System
DMWR 9-2920-254	Generator (Westinghouse)
DMWR 9-2920-259	Generator (Bendix)
DMWR 9-2940-200	Rotary Pump Assembly
DMWR 9-4320-326	Hydraulic Pump (Vickers)
DMWR 9-4800-206	Nuclear, Biological, Chemical System

2.5 Stock List.

SL-3-08953A

Tank, Combat, Full Tracked M1A1

2.6 Operators Manuals.

TM 9-2350-264-10-1	Operator's Manual Vol 1
TM 9-2350-264-10-2	Operator's Manual Vol 2
TM 9-2350-264-12	Lube Order

2.7 Technical Manuals for Hull.

TM 9-2350-264-20-1-1	Unit Maintenance Manual Vol 1
TM 9-2350-264-20-1-2	Unit Maintenance Manual Vol 2
TM 9-2350-264-20-1-3	Unit Maintenance Manual Vol 3
TM 9-2350-264-20-1-4	Unit Maintenance Manual Vol 4
TM 9-2350-264-20-1-5	Unit Maintenance Manual Vol 5
TM 9-2350-264-24-1	Schematics
TM 9-2350-264-24P-1	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List
TM 9-2350-264-34-1-1	Unit Direct and General Support Maintenance Vol 1
TM 9-2350-264-34-1-2	Unit Direct and General Support Maintenance Vol 2

2.8 Technical Manuals for Turret.

TM 9-2350-264-20-2-1	Unit Maintenance Manual Vol 1
TM 9-2350-264-20-2-2	Unit Maintenance Manual Vol 2
TM 9-2350-264-20-2-3	Unit Maintenance Manual Vol 3
TM 9-2350-264-20-2-4	Unit Maintenance Manual Vol 4
TM 9-2350-264-24-2	Schematics

TM 9-2350-264-24P-2	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List
TM 9-2350-264-34-2-1	Unit Direct and General Support Maintenance Vol 1
TM 9-2350-264-34-2-2	Unit Direct and General Support Maintenance Vol 2

2.9 Technical Manuals for Sight/Fire Control.

TM 9-1200-206-34-1	Unit Direct and General Support Maintenance Vol 1
TM 9-1200-206-34-2	Unit Direct and General Support Maintenance Vol 2
TM 9-1200-206-34-3	Unit Direct and General Support Maintenance Vol 3
TM 9-1200-206-34P-1	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List Vol 1
TM 9-1200-206-34P-2	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List Vol 2

2.10 Technical Manuals General.

TM 5-4210-218-13&P	Fire Bottles
TM 9-1000-202-14	Evaluation of Cannon Tubes
TM 9-2300-422-23&P	Oil Analysis Program
TB 9-2350-283-23-1	Configuration Matrix
TM 9-2520-276-34	Transmission Maintenance
TM 9-2520-276-34P	Transmission Repair Parts and Special Tool List
TM 9-2520-279-34P	Final Drive
TM 9-2835-255-34	Engine Maintenance
TM 9-2835-255-34&P	Engine Repair Parts and Special Tool List
TM 9-4910-573-14&P	Ground Hop Support Set
TM 9-4910-751-14&P	STE-M1
TM 9-4910-753-13&P	Powerpack Maintenance Stand
TM 9-4931-586-12-1&P	Test Set DSETS (Core)
TM 9-4931-586-12-2&P	Test Set DSETS (M1)
TM 9-4931-586-12-4&P	Test Set DSETS (TIS)
TM 9-4931-586-30&P	Test Set DSETS (DS/MAINT)
TM 9-4933-259-14&P	Muzzle Boresight
TM 9-2530-200-24	Track
TM 9-6115-24&P1	External Auxiliary Power Unit
TM 11-5855-249-10	Drivers Viewer Operator's Manual
TM 11-5855-249-20	Drivers Viewer Maintenance Manual
TM 11-5855-311-12&P-1	Operators and Unit Maintenance Manual For Driver's
	Vision Enhancer (DVE)
TM 11-5865-309-2	Missile Countermeasure Device

2.11 Industry Standards.

ANSI/ISO/ASQC Q9002-1994 Quality Systems-Model for Quality Assurance in

Production, Installation, and Servicing

JESD625-A

Requirements for Handling Electrostatic-Discharge

Sensitive (ESDS) Devices

Industry Standards (For Guidance)

ANSI/EIA-649

National Consensus Standard for Configuration

Management

Copies of Military Specifications and Standards are available from DOD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Telephone (215) 697-2179 or DSN 442-2179, or http://www.dodssp.daps.mil.
Copies of other government documents and publications required by contractors in connection with specific SOW requirements shall be obtained through the Contracts Department (Code 891), P. O. Drawer 43019, 814 Radford Blvd., MCLB, Albany, GA 31704-3019, commercial telephone number (229) 639-6761 or DSN 567-6761. Copies of engineering drawings, if applicable, shall be obtained from the Supply Chain Management Center, Attn: Code 583-1, 814 Radford Blvd. Suite 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6410 or DSN 567-6410.

3.0 REQUIREMENTS.

- 3.1 General Task. In fulfilling the specified requirements, the Depots shall:
 - a. Provide material, labor, facilities, missing parts and repair parts necessary to specifically rebuild, diagnose, restore, and test the M1A1. Upon completion of the SOAR, vehicles shall be condition Code "A."
 - b. Special Instructions in Appendix "A" must be adhered to.
 - c. The Depots shall comply with all Contract Data Requirements List identified in Section 4.0 of this SOW.
 - d. Final on-site inspection using Appendix "B" shall be performed and witnessed by an Armor and Fire Support (AFS), Marine Corps Systems Command (MCSC), Combat Track Vehicle Branch (CTV) Tank, Albany, Georgia representative. Our "Current" phone number is: (DSN) 567-5291/92, which is subject to change, due to on-going reorganization!
- 3.2 <u>Detail Tasks</u>. The following tasks describe the different phases for the SOAR of the M1A1.
- 3.2.1 <u>Phase I Pre-Induction Inspection</u> Pre-Induction Inspection Analysis shall be performed for each M1A1 Tank to identify any missing components. These findings shall be annotated and provided to MCSC, AFS (CTV Br., Tank Section), Albany, Georgia in accordance with Section 4.0 and the Special Instructions (Appendix A) of this SOW.

3.2.2 <u>Phase II - SOAR</u>. After Pre-Induction Inspection has been completed, this Statement of Work, shall be accomplished in accordance with the following documents/publications:

DMWR 9-1200-206-CEU	Computer Electronic Unit
DMWR 9-1200-206-GPS-1	Gunners Primary Sight
DMWR 9-1200-206-GPS-2	Gunners Primary Sight Azimuth Drive Assembly
DMWR 9-1200-206-GPS-3	Gunners Primary Sight Objective & Relay Assembly
DMWR 9-1200-206-GPSE	Commanders Gunners Primary Sight Extension
DMWR 9-1200-206-GTR	Gun Trunnion Resolver
DMWR 9-1200-206-LOS-EU	Line of Sight Electronic Units
DMWR 9-1200-206-LRF	Laser Range finder
DMWR 9-1200-206-STDA	Servo Torque Drive Assembly
DMWR 9-1200-206-TEU	Thermal Electronic Unit
DMWR 9-1200-206-TIS	Thermal Image System
DMWR 9-1200-206-TPCU	Thermal Power Control Unit
DMWR 9-1200-206-TRU	Thermal Receiver Unit
DMWR 9-1200-206-GAS	Gunners Auxiliary Sight
DMWR 9-2350-255-3	Armor Repair
DMWR 9-2520-276 Vols1-3	Transmission Assembly W/Container
DMWR 9-2520-279	Final Drive
DMWR 9-2530-200-24	M1 Hull Track
DMWR 9-2350-264-2	Turret M1& M1A1
DMWR 9-2350-264-2-1	Traverse Servomechanism
DMWR 9-2350-264-2-2	Elevation Servomechanism
DMWR 9-2350-264-2-3	Turret Hydraulic Distribution Valve
DMWR 9-2350-264-2-4	Hull/Turret Slip ring Assembly
DMWR 9-2350-264-2-5	Hydraulic Motor Assembly
DMWR 9-2350-555 Vols 1-6	Hull Power Plant Electronics Components
DMWR 9-2520-276-1 Vols 1-3	Transmission Assembly W/Container
DMWR 9-2550-526	Hydraulic Pump
DMWR 9-2835-255 Vols 1-5	Turbine Engine, Field Service Model AGT 1500
DMWR 9-2910-231	Electro-Mechanical Fuel System
DMWR 9-2920-254	Generator (Westinghouse)
DMWR 9-2920-259	Generator (Bendix)
DMWR 9-2940-200	Rotary Pump Assembly
DMWR 9-4320-326	Hydraulic Pump (Vickers)
DMWR 9-4800-206	Nuclear, Biological, Chemical System
LI 08953A-12	Lubrication Order
MI-08953A-25/1	Installation of Guard Assembly
MI-08953A-25/3	Installation of Position Location Reporting System
MI-08953A-25/5	Installation of The Two-Piece Fuel Nozzle Kit
MI-08953A-25/7	Replacement of Hydraulic Pump Pressure Hose
MI-08953A-25/29	M1 Series Tank, Case Drain Coupling Modification
	1 0

MI-08953A-35/4	External Auxiliary Power Unit
MI-08953A-50/6	Upgrade Fire Control System (Armor Enhancement Initiative)
MI-08953A-35/2A	Installation of Sincgars Radio System
MI-08953A-35/8	Installation of Shield in Manual Hydraulic Pump Handle Assy
MI-08953A-35/9	Installation of Lubrication Fitting in The Inner Race Bearing
WH (0)33/1 33/7	Assembly
MI-08953A-35/10	Modify the Gunners Station
MI-08953A-35/11	Modify the Ammo Door Latch Mechanism
MI-08953A-35/12	Installation for the Automatic Fire Extinguisher System
14H 00/33/1 33/12	Wiring Harness Guard Kit
MI-08953A-35/13	Installation of the Battlefield Override System
MI-08953A-35/14	Installation of the Improved Drivers Periscope Retention
MI-08953A-35/15	Installation of the Smoke Generator Fuel Line
MI-08953A-35/16	Modify Drivers and Loaders Hatch Rim
MI-08953A-35/17	Installation of the Manual Blasting Machine Wiring Harness
1,11 00,0011 00,11	and Primer Diode Assembly
MI-08953A-35/18	Modify Drivers Hatch Lifting Mechanism
MI-08953A-35/19	Modify Commanders Weapon Station Hatch
MI-08953A-35/20	Improve Operation of the Hull Network Distribution Box
MI-08953A-35/21	Installation of the Pulse Jet Air System
MI-08953A-35/22	Replace Stub Case Catcher
MI-08953A-35/23	Modify Engine Component Fire Ext Sys Dispersion Tube
MI-08953A-35/24	Install Filter Fire Modification
MI-08953A-35/25	Install Driver's Hatch Interlock System
MI-08953A-35/26	Retrofit External Auxiliary Power Unit
MI-08953A-35/27	Install Intercommunication Set Vehicular AN/VIC-3 (V) 1
MI-08953A-35/28	Install AN/VAS-5A(V)4 (DVE)
MI-08953A-35/30	Installation of the Global Positioning Receive System (PLGR)
SL-3-08953A	Tank, Combat, Full Tracked M1A1
TB-09728-14&P	Armor Vehicle Maintenance System
TB 9-1300-278	Armor Depleted Uranium
TB 9-2350-320-14	120MM Ammunition
TB 9-2520-276-12	Warranty for the Transmission
TB 9-2590-509-23&P	Mine Clearing Blade, M1A1
TB 43-0001-39-5	Track Components & Solid Rubber Tires
TI-5820-25/22	Electromagnetic Environmental Effects (E3) Procedures for
	Installation of Communication Equipment on U.S. Marine
	Corps Platforms
TI-08953A-25/10	NBC Sponson Access Covers Spacers
TM-4750-15/1	Painting Registration Markings
TM-4750-15/2	Camouflage Pattern
TM 9-2350-264-10-1	Operator's Manual Vol 1
TM 9-2350-264-10-2	Operator's Manual Vol 2
TM 9-2350-264-12	Lube Order
TM 9-2350-264-20-1-1	Unit Maintenance Manual Vol 1

TM 9-2350-264-20-1-2	Unit Maintenance Manual Vol 2
TM 9-2350-264-20-1-3	Unit Maintenance Manual Vol 3
TM 9-2350-264-20-1-4	Unit Maintenance Manual Vol 4
TM 9-2350-264-20-1-5	Unit Maintenance Manual Vol 5
TM 9-2350-264-24-1	Schematics
TM 9-2350-264-24P-1	Unit Direct and General Support Maintenance
1117 2550 204 241 1	Repair Parts and Special Tools List
TM 9-2350-264-34-1-1	Unit Direct and General Support Maintenance Vol 1
TM 9-2350-264-34-1-2	Unit Direct and General Support Maintenance Vol 2
TM 9-2350-264-20-2-1	Unit Maintenance Manual Vol 1
TM 9-2350-264-20-2-2	Unit Maintenance Manual Vol 2
TM 9-2350-264-20-2-3	Unit Maintenance Manual Vol 3
TM 9-2350-264-20-2-4	Unit Maintenance Manual Vol 4
TM 9-2350-264-24-2	Schematics
TM 9- 2350-264-24P-2	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List
TM 9-2350-264-34-2-1	Unit Direct and General Support Maintenance Vol 1
TM 9-2350-264-34-2-2	Unit Direct and General Support Maintenance Vol 2
TM 9-1200-206-34-1	Unit Direct and General Support Maintenance Vol 1
TM 9-1200-206-34-2	Unit Direct and General Support Maintenance Vol 2
TM 9-1200-206-34-3	Unit Direct and General Support Maintenance Vol 3
TM 9-1200-206-34P-1	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List Vol 1
TM 9-1200-206-34P-2	Unit Direct and General Support Maintenance
	Repair Parts and Special Tools List Vol 2
TM 5-4210-218-13&P	Fire Bottles
TM 9-1000-202-14	Evaluation of Cannon Tubes
TM 9-2300-422-23&P	Oil Analysis Program
TB 9-2350-283-23-1	Configuration Matrix
TM 9-2520-276-34	Transmission Maintenance
TM 9-2520-276-34P	Transmission Repair Parts and Special Tool List
TM 9-2520-279-34P	Final Drive
TM 9-2835-255-34	Engine Maintenance
TM 9-2835-255-34&P	Engine Repair Parts and Special Tool List
TM 9-4910-573-14&P	Ground Hop Support Set
TM 9-4910-751-14&P	STE-M1
TM 9-4910-753-13&P	Powerpack Maintenance Stand
TM 9-4931-586-12-1&P	Test Set DSETS (Core)
TM 9-4931-586-12-2&P	Test Set DSETS (M1)
TM 9-4931-586-12-4&P	Test Set DSETS (TIS)
TM 9-4931-586-30&P	Test Set DSETS (DS/MAINT)
TM 9-4933-259-14&P	Muzzle Boresight
TM 9-2530-200-24	Track
TM 9-6115-24&P1	External Auxiliary Power Unit
TM 11-5855-249-10	Drivers Viewer Operator's Manual

TM 11-5855-249-20 Drivers Viewer Maintenance Manual TM 11-5865-309-2 Missile Countermeasure Device

Deficiencies noted on the Pre-Induction Inspection analysis shall be rebuilt/replaced. The SOAR requires the replacement of mandatory replacement parts.

a. Hardware.

- (1) Replace broken, unserviceable and/or missing hardware including nuts, bolts, screws, washers, turnlock fasteners, mandatory replacement items, safety and one-time use items, etc., in accordance with this SOW. Unserviceable would include any of the above that failed to function properly.
- (2) Ensure proper hardware locking devices are present on all moving mechanical assemblies.
- (3) Hardware normally supplied with commercial parts shall be used in accordance with applicable documents/publications and directives.

3.2.3 Phase III - Inspection, Testing and Final Acceptance.

- a. Inspection, Testing and Final Acceptance of the M1A1 shall be conducted in accordance with Appendix "A" and Appendix "B." These completed documents shall be provided MCSC, AFS (CTV Br., Tank Section), Albany, Georgia in accordance with Section 4.0 of this SOW.
- b. The Depots shall be responsible for the conducting of required test and shall ensure all necessary personnel are available to complete the final acceptance. Final Acceptance Inspection and Testing shall be accomplished by the Depots along with an MCSC, AFS (CTV Br., Tank Section), Albany, Georgia representative present. A minimum of two-week notice shall be given to AFS (CTV Br., Tank Section) prior to the beginning of final acceptance inspection and testing. The testing area shall be clear of all equipment parts, components, etc., not required for the final inspection/test.
- c. The Depots shall be responsible for correcting any deficiencies identified during the final inspection/testing. MCSC, AFS (CTV Br., Tank Section), Albany, Georgia representative may require the Depots to repeat test portions thereof, if the original test fails to demonstrate compliance with this SOW.

3.2.4 Phase IV – Packaging, Handling, Storage and Transportation (PHS&T).

a. The Depots shall be responsible for the preservation and packaging of items being repaired/rebuilt under the terms of this Statement of Work. Items scheduled for long-term storage shall be in accordance with level "A" requirements of the ATPD 2240. Items scheduled for shipment to all other destinations, with the exception of the Maritime Pre-Positioned Forces (MPF),

shall be preserved to level "B", Drive-on/Drive-off. Items scheduled for overseas destinations shall be level "B" and have a label affixed which reads: "NOT FOR WEATHER DECK STOWAGE." Items scheduled for MPF shall be preserved to level "B", MPF Modified Drive-away

- b. Drive-on/Drive-off and Modified Drive-away are defined as follows:
- (1) Drive-on/Drive-off: Batteries shall be hot and disconnected from the vehicle electrical system. Terminals and leads shall be taped. Fuel tanks shall be ¼ full of JP8. Air intake system, exhaust system, brake system, drive train and gauges shall be depreserved.
- (2) MPF Modified Drive-Away: Batteries shall be hot and connected to the vehicle electrical system. Fuel system shall be 3/4 full of JP8. Air intake system, exhaust system, brake system, drive train and gauges shall be depreserved. Fire extinguisher bracket and seats shall be installed.
 - c. Marking for shipment and storage shall be in accordance with MIL-STD-129.
- d. The Marine Corps will provide the Depots with the shipping address (es) for delivery of the SOAR equipment. The Depots shall be responsible for arranging for the shipment to the predesignated site(s). The Marine Corps will be responsible for transportation cost associated with shipping the subject equipment to and from the Depots.
- 3.3 Configuration Management.

3.3.1 Configuration Status Accounting (CSA)

- a. The Contractor shall record and submit data on retrofit accomplished during Phase II. All approved Modification Instructions (MI's) shall be verified or applied during Phase II of the SOAR Program.
- b. The Depot shall determine the application status of approved configuration changes by visual inspection. MCSC, AFS (CTV Br., Tank Section), Albany, Georgia will identify the configuration changes to be inspected by furnishing a Configuration Inspection Checklist to the Depots. The Depots shall use only one checklist (Appendix B) per M1A1 to record their inspection findings along with other required data.
- c. The Depots shall record serial numbers of the assemblies listed on the Configuration Inspection Checklist. The Depots shall record the information on the same form that was used to record the application status of configuration changes.
- 3.3.2 <u>Configuration Management</u>. The Depots shall apply configuration control procedures to established configuration items. The Depots shall not implement any changes to an item's documented performance or design characteristics without written authorization. If it is necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a

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Request for Deviation. MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing these configuration control documents.

- 3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). GFE is government owned equipment authorized by the contract for use by the Depots. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into the product being manufactured/remanufactured under a contract/statement of work. In the event the Marine Corps does have GFE/GFM requirements the Management Control Activity (MCA/Code 573-2), MCSC, AFS (CTV Br., Tank Section), Albany, Georgia, will coordinate required GFE and will maintain a central control on Marine Corps assets in the Contractors possession. The MCA will forward a GFE Accountability agreement to the Contractors Facility for signature to establish a chain of custody and property responsibility for Marine Corps assets.
- 3.5 <u>Depots Furnished Materiel (DFM)</u>. The Marine Corps has adopted the Navy's procedures regarding Depots Furnished Materiel (NAVICPINST 4491.2A). In the event that Depots Furnished Materiel (DFM) is required for repair parts, the Depots shall requisition repair parts through the DoD Supply System. DoD 4000.25-1-M (MILSTRIP), Chapter 11 authorizes Depots to requisition through the DoD Supply System.
- 3.6 Electromagnetic Environmental Effects (E3) Procedures.
- a. The Depots shall plan for the proper E3 control procedures during the SOAR process and use TI-5820-25/22 in conjunction with the detailed requirements specified in this document.
- b. <u>Electrostatic Discharge (ESD) Control Program</u>. The Depots shall establish, implement, and document an ESD control program following the guidelines provided in JESD625-A. ESD protective measures shall be used during manufacturing, handling, inspection, test, marking, packaging, storing, and transporting ESD sensitive components.
- 3.7 Quality Assurance Provisions. The Depots shall provide and maintain a quality System that as a minimum adheres to the requirements of ANSI/ISO/ASQC Q9002-94, Quality Systems Model for Quality Assurance in Production, Installation, and Servicing. The Depots work shall be subject to reviews and inspections for compliance with the procedures and standards by MCSC, AFS (CTV Br., Tank Section), Albany, Georgia during working hours. Inspection by AFS (CTV Br., Tank Section) of test plans and materials furnished hereunder does not relieve the Depots from any responsibility regarding defects or other failures to meet contract requirements which may be disclosed prior to final acceptance. Failure of the Depots to promptly correct deficiencies discovered shall be reason for suspension of acceptance until corrective action has been accomplished. The Depots shall have in place documented procedures and standards for quality assurance and the Depots work shall be subject to reviews and inspections for compliance with the procedures and standards by MCSC, AFS (CTV Br., Tank Section), Albany, Georgia. Noncompliance with procedures resulting in degraded quality of work may result in a stop-work order requiring action by the Depots to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such MCSC, AFS (CTV Br., Tank

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Section), Albany, Georgia inspection, it shall be the Depots responsibility to ensure that the entire system meets the performance requirements delineated and addressed in this SOW and applicable references. The contractor shall establish and maintain an Inspection System Requirement in compliance with ANSI/ISO/ASQC Q9002-94 and in accordance with this SOW. The Depots shall provide an Inspection and Test Plan to MCSC, AFS (CTV Br., Tank Section), Albany, Georgia.

- 3.8 <u>Rejection</u>. Failure to comply with any of the specified requirements listed herein shall be reason for rejection by MCSC, AFS (CTV Br., Tank Section), Albany, Georgia. The Depots shall, at no additional cost to MCSC, AFS (CTV Br., Tank Section), Albany, provide the following:
 - a. Develop an approach for modification or correction of all discrepancies.
 - b. Upon approval of a documented approach, the Depots shall correct the discrepancies.
- 4.0 <u>Reports</u>. The following reports shall be delivered and submitted to MCSC, AFS (CTV Br., Tank Section), Albany, Georgia, 814 Radford Blvd, STE 20320, Albany, Georgia 31704-0320.
- 4.1 <u>Weekly Progress Report</u>. The Depots shall provide Weekly Progress Reports, to AFS (CTV Br., Tank Section), summarizing the progress and status of the SOAR Program (Appendix "D" may be used as an example).
- 4.2 <u>Monthly Progress Report</u>. The Depots shall provide Monthly Cost Reports to AFS (CTV Tank Br., Section), summarizing the funds expended to include the material/repair parts utilized.
- 4.3 Pre-Induction Inspection/Final Inspection Record/Acceptance Tests/Final Assembly and Testing/Final Performance Check. The Depots shall complete a Pre-Induction Inspection Checklist, Final Inspection Record, Acceptance Test, Final Assembly and Testing, and Final Performance Check for each M1A1 repaired. These documents shall be available during final acceptance inspection. One copy of each document shall be provided to AFS (CTV Br., Tank Section) after final acceptance of the M1A1.
- 4.4 <u>Dynamometer Run-In Schedules</u>. The contractor shall complete a copy of the Dynamometer Run-In Schedules. These documents shall show dynamometer test results required on the M1A1 during the SOAR Phase. These documents shall be available during final acceptance testing. One copy shall be provided AFS (CTV Br., Tank Section) after acceptance of the M1A1.

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APPENDIX A SPECIAL INSTRUCTIONS FOR THE SOAR FOR THE MIAI TANK

- 1. All Supply System Responsibility Items (SSRI) will be repaired/boxed and shipped with each vehicle to Condition Code "A" standards, with the exception of the AN/VVS-2A (Driver's Viewer).
- 2. The Depots shall perform a joint Final Acceptance Inspection with an MCSC, AFS (CTV Br., Tank Section), Albany, Georgia representative or delegate in accordance with Appendix "B".
- 3. The Depots shall conduct a visual inspection prior to induction of any vehicles into the Depots production facility for work identified within the SOW. Prior to the inspection, the Depots shall notify MCSC, AFS (CTV Br., Tank Section), 814 Radford Blvd., Ste. 20320, Albany, Georgia 31704-0320 that they are ready to proceed with their pre-induction inspection. A representative from MCSC, AFS (CTV Br., Tank Section), Albany, Georgia will be present or a delegate for the Pre-Induction Inspection.

NOTE

All vehicles must be complete. A copy of the owning units Limited Technical Inspection (LTI) must accompany the vehicle to the Depot in the Track Vehicle Log Book.

NOTE

The Depots shall submit all Product Quality Deficiency Reports (PQDR's) / Report of Discrepancy (ROD), with a copy to, MCSC, AFS (CTV Br., Tank Section), 814 Radford Blvd., Ste. 20320, Albany, Georgia 31704-0320 no later than ten (10) working days after the Pre-Induction Inspection is completed.

- 4. All vehicle lubricants will be replaced. New improved GAA Grease MIL-PRF-10924G will be used.
- 5. Remove power pack, steam clean engine compartment, remove all rust and corrosion, and repaint in accordance with local directives.
- 6. Preservative will be added to engine turboshaft oil MIL-PRF-23699 to comply with MPF directives on all vehicles identified for shipment to MPS.
- 7. 15W40 Oil will be used in Transmission and Final Drives in accordance with MIL-PRF-2104.
- 8 All shocks and road arm housings will be removed 100%. Rotary Shocks found unserviceable will be repaired/replaced as necessary.
- All rear fuel cells will be removed drained and cleaned in accordance with current directives.
 All forward fuel cells will be drained, inspected and cleaned in accordance with current directives.

- 10. JP8 fuel will be used in all Marine Corps Tanks. JP8 is the primary fuel authorized for use.
- 11. Smoke Generator electrical cable for all vehicles will be disconnected at smoke generator fuel pump prior to adding JP8. A Warning Tag will be attached to the vehicle master panel stating that the smoke generator will not be used (Tag should state: Fuel cells contain JP8)
- 12. All Hull and Turrets will be disassembled, abrasively cleaned and inspected for cracks and repaired as required. Visual cracks shall be inspected using non-destructive testing (NDT).
- 13. All vehicle track, to include pads, will be serviceable Condition Code "A" T158LL Track, in accordance with TB 43-0001-39-5. Any serviceable track removed and not reused shall be reported to SCMC Code 576-3, with a copy to MCSC, AFS (CTV Br., Tank Section), Albany, Georgia and disposition instructions will be provided to ensure maximum usage is attained.
- 14. All road wheels will be serviceable Condition Code "A" IAW TB 43-0001-39-5. Condition Code "B" road wheels shall be reported to SCMC Code 576-3, with a copy to MCSC, AFS (CTV Br., Tank Section), Albany, Georgia and disposition instructions will be provided to ensure maximum usage is attained.
- 15. All NBC plugs will be stowed and the hole will be screened.
- 16. All LRU, DECU and CEU batteries will be 100% replaced. (MRS., if applicable)
- 17. Ammo compartments must be free of moisture, dirt, rust and corrosion. Preserve ammo door with solid film lubricant.
- 18. Fire extinguishers shall have only MARROTTA or HTL type valves (NO CROWN). 1600 Test will be performed.
- 19. All fire bottles will be hydrostatic tested and stenciled in one inch letters to reflect test date in a visible area as well as being stamped w/test date.
- 20. Hydraulic leaks are unacceptable.a. Replace the Brake Accumulator Tee, Tube to Boss (NSN 4730-00-684-6028) on all vehicles.
- 21. All Gas Particulate/Main NBC/Backup NBC filters will be replaced 100%. Only M48A1 Filters will be used. All new NBC filters will remain boxed until receiving unit accepts the vehicle.
- 22. All V Packs and exhaust duct seals shall be replaced 100%. All precleaners will be cleaned /inspected, ensuring vortex tubes are not damaged or bent. All serviceable excess will be reported to SCMC Code 576-3, with a copy to MCSC, AFS (CTV Br., Tank Section), Albany, Georgia.
- 23. Serial Numbers D11239/L11239 and above will be of M1A1 Common Tank configuration.

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- 24. During the SOAR of the M1A1 Tanks, the Depots will remove all existing installation hardware components and clean/inspect/ test for serviceability. Any component found unserviceable or not in compliance with USMC E3 requirements will be replaced. After installation capabilities are installed in the vehicle "Shop Radios" will be installed and system checked prior to vehicle acceptance. PLRS is checked for voltage at the connectors and cables only.
- 25. Ensure all tanks are in compliance with E3Q Directives.
- 26. All main NBC components will be removed from the sponson box, disassembled, rebuilt and tested as individual components on the applicable component test consoles prior to reinstallation. The NBC seal shall be replaced. NBC components must be free of moisture, dust, rust and corrosion.
- 27. Inspect PJAS Scavenge Fan, Blades, Disk Packs and Universal joints and repair/replace.
- 28. Unless otherwise directed, the contractor shall paint the interior/exterior of the vehicle with Water Reducible Chemical Agent Resistant Coating (CARC), MIL-P-64159 Type 1 and spot paint the interior as indicated in TM 4750-15/1 and TM 4750-15/2. Should the coating not be available the contractor shall request a waiver from MCSC, AFS (CTV Br., Tank Section), Albany, Georgia on a by system/vehicle basic.
- 29. Inspector will record a "B" in block 16 of the monthly page (NAVMC 10394). Block 17 will state BI- Annual Service Preventive Maintenance (BSPM) completed.
- 30. All engines and transmissions will be separated and each module will be inspected for erosion, corrosion and thermal damage. All engines and transmissions will be 100% disassembled and rebuilt.

NOTE

All Engine and Transmissions will be dynamometer tested to ensure they meet current specifications prior to installation back into the vehicle.

31. Engine Performance: Tanks leaving the Contractor must meet the current performance standard of 41.5 Miles Per Hour + or- 3.5 Miles Per Hour as determined by the use of a Radar Gun. Mission Capability Power (MCP) number will not exceed 3. Engine should have sufficient power to achieve and maintain the required speed regardless of the time of day or temperature. Any exception would require a waiver from MCSC, AFS (CTV Br., Tank Section), Albany, Georgia

Request for waiver shall contain the following:			
a.	Date of Test		
b.	Temp at Time of Road Test		
c.	DECU Percent of Power		
d.	MCP#		

e.	Day Power% TI V PIS V Table A and E 20-1-2
f.	Altitude Table G 20-1-2
g.	Vehicle Location
h.	Engine and Vehicle Ser#'s
i.	Engine Components Replaced During Rework

- 32. The hull network box time meter shall be replaced.
- 33. The following assets must be totally rebuilt/overhauled by a fifth echelon rebuild facility (either Tobyhanna Army Depot or the Original Mfg.), should the capabilities not exist at the designated SOR.

LRF: Laser Range Finder
TRU: Thermal Receiver Unit
ICU: Image Control Unit

NOTE

All LRU's will be tested on DSETS and repaired or replaced as required. All LRU's will be retested prior to installation and cleaned and repainted as required.

- 34. Frequency response and stabilization at the test track will be used along with the 1800 Test.
- 35. All Electronics and Optical components will be disassembled, cleaned and checked for rust/corrosion/moisture and thermal damage. Any unserviceable components will be replaced or forwarded to the appropriate SOR.
- 36. All circuit card connections will be tested, cleaned and the LRU's will be retested prior to reinstallation.
- 37. All wiring harnesses will be removed, cleaned and 100% tested utilizing electronic test equipment prior to reinstallation.
- 38. All gun tubes must have 750 (EFC's) remaining; Gun tubes removed with fewer than 750 shall be identified to SCMC Code 576-3, with a copy to MCSC, AFS (CTV Br., Tank Section), Albany, Georgia for disposition instructions. All tubes shall be Bore-scoped to ensure serviceability.
- 39. All Recoil, Traversing and Elevation Mechanisms will be 100% disassembled and rebuilt in accordance with DMWR 9-2350-264-2.
- 40. All Vision Blocks will be Condition Code "A". (Only Laser Safe vision blocks are authorized).

- 41. Gunners Primary Sight (GPS) will have limited maintenance performed. Depots will clean and replace broken or damaged windows, optical filters, Electronic panels and Eyepieces associated with the GPS. If additional maintenance is required, Disposition of the GPS will be established and sent to the appropriate SOR, facility minus the TRU, ICU, and LRF which will be repaired separately.
- 42. The Slip Ring will be inspected/tested and replaced if required.
- 43. The Race Ring shall be disassembled and inspected/repaired. The inspection should include:
 - (a) Disassembly of the race ring.
 - (b) Inspect race surfaces for pitting, gouging and wear.
 - (c) Machining of race surfaces if required.
 - (d) Inspection of all threaded holes on the race ring, using GO/NO-GO gauges.
 - (e) Replacement of all bearings and springs.
 - (f) Replacement of race ring dust seal.
 - (g) Replacement of race ring NBC seal.
 - (h) Replacement of race ring NBC seal retaining spring.
- 44. The following action will be taken to improve the quality of preservation on the M1A1 Tank, in addition to the requirements of ATPD 2240 dated 9 June 1998.
 - a. Cover the NBC air intake on the right side of the vehicle.
 - b. Cover the EAPU exhaust fan.
 - c. Cover the air access door on the right and left of the vehicle
 - d. Disconnect the negative buss bar. Seal battery box doors.
 - e. Remove the drain plugs on the bottom of the storage box.
 - f. Seal Tank Commanders hatch.
 - g. Apply P-19 preservative to the inside turret bolts around the Loaders Hatch.
 - h. Apply P-11 (GAA) to all exposed non-painted bare metal on the interior of the Tank.
 - i. Ensure all required areas in the interior of the vehicle are painted.
 - j. Tape up Drivers and Loaders hatch. NOTE: This operation will have to take place after the vehicle is placed on the rail car.
 - k. Seal the access hole for the wind sensor.

- 1. Cut a breather hole in the wind sensor preservation bag so the bag will not collect water or condensation.
- m. Clean the paint off of the side panel pins and apply P-19 preservation to the surface.
- n. Seal the gun tube elevation area on exterior of turret.
- 45. MCSC, AFS (CTV Br., Tank Section), Albany, Georgia reserves the right to request a Production Progress Meeting when deemed appropriate to discuss issues of concern regarding throughput time. AFS (CTV Br., Tank Section) support objectives as they relate to throughput time are threshold of 140 days with an optimal objective of 90 days.

NOTE:

For purposes of clarification and definition, throughput time shall be defined as that time the vehicle is received by the contractor until the time the vehicle is placed back into Condition Code "A" status.

APPENDIX B M1A1 Inspection Checklist

HULL

<u>ITEM</u>	STANDARD INSPECT	<u> </u>
1 BOADTEGE	To the little of	
1. ROADTEST	Inspect vehicle condition and fluid levels prior to road test. Class III, III fuel leaks are unacceptable. Verify operation of all controls and suspension system components. Warning/caution lights must operate. Road test vehicle at least 5km. Perform Engine Health test and BIT on DECU prior to and after road test; If fault message appears on display, troubleshoot accordingly.	
2. PERFORMANCE	Min. speed requirement shall be 41.5 mph +/- 3.5 mph as determined by the use of a Radar Gun. This is a Contractor requirement for this SOW.	
3. SPEEDOMETER	Must be operational. Unusual movement of needle is unacceptable	»
4. PANELS DIP, DMP, DAP ₁	a. Gages, lights and switches shall operate properly.	
DMI, DAIT	b. All data shall be legible.	
	c. Mounting.	
5. SMOKE GENERATOR	Smoke generators shall be disconnected and red-tagged on steering column "DO NOT USE"	g
6. PARKING AND SERVICE	a. Apply parking brake, move shift control to "D" and run engine slightly above idle. (1000-1100 rpm). Tank should not move.	
	b. Hydraulic pressure must remain between 1150 and 1700 PSI on parking brake gage. Leaks are unacceptable.	

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ITEM

STANDARD

INSPECTOR

7. DRIFTING	Drive tank with control centered. Unusual wondering or pulling is unacceptable. REQUIREMENTS: 3 feet drift maximum in 100 foot distance on smooth pavement.
8. SHIFT RANGE	a. Control shall operate properly, no binding.
	b. Transmission shall operate properly in all ranges.
	c. Check full steer down shift switch for proper operation
9. TACTICAL IDLE	Must operate properly. REQUIREMENT is 1200 - 1400.
10. HULL	a. Damaged, missing parts, and leaks are unacceptable. All lines, fittings, hardware, and components shall be serviceable.
	b. All labels and decals must be affixed and legible
11. SKIRTS, HARDWARE	Must all be present and serviceable. Hinges and struts shall be serviceable with pins straight, secured with ring pins or roll pins. Cracks and damage are unacceptable.
12. FENDERS MUDGUARDS	Holes/cracks NTE 3/8", dents NTE 8" in length and 1/2" in depth. Shall be properly installed with torsion bar hold-down assemblies.
13. HULL ACCESS & GRILL DOORS	All doors and accesses shall be serviceable and in place with required hardware
14. EXTERIOR LIGHTS	All lights shall function properly, housing shall be serviceable, all mounting secure. Lenses shall not be cracked and shall not contain moisture.
15. PLENUM SEAL	Remove hull inspection plate on bottom of vehicle, inspect seal for sealing, cuts, rips, or holes. Insure seal clamp is flat and in place around flange. NOTE: No clamp required on new type seal.
16. DRAIN VALVES	Shall operate properly without binding.

STANDARD

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17. TRACK
ADJUSTING LINK
AND TRACK
TENSION

Loose, missing, broken hardware and lube fittings, loose or missing lock bolt is unacceptable. Pressure relief valve must be capable of holding 2750 - 3200 PSI.

18. ROADWHEEL, COMP IDLER, SUPPORT ROLLERS Must be serviceable to include the wearplates. Fifty percent factor in TM refers to width only. Wear plate shall have a minimum of circumference of the wheel at the top of plate.

Leakage Criteria: No grease leakage, however, lubrication leakage is normal at rear of Support Roller in seal adjacent to housing during lubricating.

19. SHOCK ABSORBERS

- a. After road test, check housings for temp cooler than others. Check with hand.
- b. The following conditions are unacceptable:
 - (1) Oil leaks.
 - (2) Loose or damaged hardware, plugs, and fittings.
- (3) Cracked, painted, or distorted sight gage. (frosting is acceptable)
 - (4) Contaminated.
- c. Leakage Criteria: No oil leakage around Shock Absorbers.

20. BUMPER STOP BRACKETS Missing/broken brackets are unacceptable. Required mounting hardware shall be tight at the 1, 2, and 7 positions.

STANDARD

INSPECTOR

21. TORSION BARS	The following conditions are unacceptable:	
	(1) Arm lifted off track.	
	(2) Number 2 thru 6 arms can be lifted with pry bar.	
	(3) Tank is tilted or lifting of road wheel and track at the number 1, 2, and 7 positions	
	(4) Broken, damaged, or missing caps.	
22. ROADWHEEL	a. After road test, check hubs for one hotter (unusual temp) than others with hand.	
	b. The following conditions are unacceptable:	
	(1) Improper oil level.	
	(2) Loose hardware, plugs and fittings.	
	(3) Cracked, painted, or distorted hubcaps.	
	(4) Missing or loose support roller retainer shaft retainer pin.	
	(5) Contaminated	
	c. Comp idler shall meet requirements of 1/8 in. clearance between end connector and skirt.	
	d. Gap between the comp idler and retainer shall not exceed 5/32 in. "No" Metal to metal contact is authorized.	
	e. Leakage Criteria: No evidence of oil leakage (weep) around Road wheel and Compensating Idler Hubs at fill plug and flange of hubcaps. At the rear of each hub in the seal area leakage not to exceed 1 drop of oil in 2 hours. At each Arm Upper Spindle in the seal area at positions 1, 2, and 7 leakage not to exceed 1 drop of oil in 2 hours. No grease leakage at seal areas at Upper Spindle at positions 3, 4, 5, and 6.	

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23. SPROCKETS,
HUBS, FINAL
DRIVES

The following conditions are unacceptable.

HUBS, FINAL	The following conditions are unacceptable:	
DRIVES	(1) Missing or loose hardware.	
	(2) Cracks or sharp edged gouges at hub.	
	(3) Exceeds wear gauge limits.	
	(4) Excessive cupping	
	(5) If power pack is pulled, check trunions, bolt holes etc.	
	Leakage Criteria: No evidence of drip or droplet leakage except during and immediately after engine operation when a drip of 1 drop per 5 minutes is permissible at the Output Shaft Seal area.	
24. TRACK	a. Inspect shoe assemblies for missing, bent, or broken center guides and loose or missing nuts and bolts.	
	b. Check for missing, cracked, or unserviceable end connectors.	
	c. End connector wedge bolts shall be tight and seated properly.	
	d. Check for cracked or broken end plates.	
	f. Inspect for dead (broken) track shoes. (A dead track shoe appears to be out of line.)	
	g. Check for exposed binocular tubes on road wheel path and or grouser surface IAW TM 9-2350-264-34-1 & 2.	
25. FUEL FILLER NECKS, TANK, AND COVERS	Filler strainers shall be serviceable and clean. Neck cap, chain, grommet cover, and hardware shall be serviceable. Leaks are unacceptable	
26. TOW PINTLE, TOW POINTS ON	a. Locks, safety pins, and chains shall be installed and free of damage.	
HULL	b. Tow pintle shall open and rotate properly, cracks and excessive play is unacceptable.	

STANDARD INSPECTOR ITEM 27. BATTERIES a. Must start engine; no corrosion present. b. Battery cables shall be tight and rubber covers serviceable and installed correctly. c. Fluid levels shall be correct. d. Battery compartment shall be clean. e. Access doors and hardware shall be serviceable. 28. PTS Visually inspect PTS actuator. Bottom elbow shall be parallel to the centerline of the cylinder hose. Swaged end shall be toward the ACTUATOR₁ front of the engine. Swaged end of the top hose will be positioned at approximately the 6 - 7 o'clock position. **29. AIR INDUCTION** a. Access doors, grills, and mounting hardware shall be serviceable. **SYSTEM** b. Precleaner assembly shall be free of dents and cracks. Must seal on plenum box. Latches shall be serviceable. Damaged Vortex Tubes shall not exceed 9 unserviceable tubes. c. Air cleaner elements (VEE-Packs) shall be clean and serviceable. d. Plenum box shall be clean and free of cracks and broken welds. e. Perform PJAS operational check, maintain 1550 RPM for 2 minutes. System shall start cleaning cycle of 27 pulses, in 2 additional minutes. 30. ENGINE OIL Oil leaks are unacceptable. Damaged lines, components, and loose TANK/SYSTEM connections are unacceptable. TI 08953A-15/4 relates. Refer to Leakage Criteria. 31. FUEL SYSTEM Fuel lines shall be free of damage. Fuel leaks are unacceptable. Fire sheathing shall be serviceable. Loose connections are unacceptable. NOTE: IGV/PTS components are part of the fuel system. 32. AIR BLEED Shall be free of cracks, breaks, holes, or tears. All mounting **TUBE** hardware and clamps shall be serviceable and tight. 33. AIR Cracks, breaks, holes, or tears are unacceptable. All mounting **SCAVENGER TUBE** hardware and clamps must be serviceable and tight.

ITEM **STANDARD** INSPECTOR Cracks, breaks, bare wires, cracks in heat shrink material and 34. ELECTRICAL **HARNESS** protrusions, or wire braiding are unacceptable **35. SMOKE** Damaged, leaking, loose lines and hoses, fittings, clamps, and **GENERATOR** mounting hardware are unacceptable. **SYSTEM 36. TRANSMI SSION** Transmission components shall be free of damage. Leakage Criteria: No drip except during and immediately after engine operation, when a drip of 1 drop per 5 minutes is allowed at the Output seal area. a. Fan and coolers must be clean. **37. ENGINE AND** TRANSMISSION OIL COOLING b. Cracked, missing, or damaged hardware, tubes and fittings are **SYSTEM** unacceptable. c. Oil leaks are unacceptable. 38. OIL CROSS Damaged tube fittings and oil leaks are unacceptable. Tube shall **OVER TUBE** not be lying on exhaust duct.

EXHAUST DUCT

39. ENGINE

a. No exhaust leaks.

b. Seals shall be free of dents, holes, cuts, burns, or damaged/missing hardware.

ITEM

STANDARD

INSPECTOR

40. ENGINE COMPARTMENT

- a. Dirty or damaged fire sensors are unacceptable.
- b. Any missing or damaged heat shields are unacceptable.
- c. All hoses, fittings, fluid lines, wiring harnesses, connections/connectors and hardware shall be tight and free of damage that shall be detrimental to operation.
- d. All components shall be mounted properly with serviceable hardware.
- e. Brake and steering controls shall be free from damage.
- f. Mounting pins shall be serviceable and chains shall be mounted.
- g. Electrical panel connectors shall be free of arcing Connectors shall lock tight to the panel.
- h. No more than 1 quart of oil consumption permitted in 1 hour.
- i. Negative and Positive electrical quick disconnects will be silicone from water exposure.

Leakage Criteria: (Engine/Transmission Mating Area) No more than 4 drops of fluid per minute. (Engine) A total of 3 drops, 9ccs, per minute is allowed at the Accessory Gearbox drains during engine running or up to 2 hours after shutdown. No evidence of oil at any of the 4 weep holes. (Output Shaft Seal, # 10) Shall not exceed 2 drops, 6ccs, per minute during engine running or up to 2 hours after shutdown. (All other areas) Shall exhibit no leakage greater than 2 drops, 0.1ccs, per hour.

41. HEAT EXCHANGER HYDRAULIC

Must be clean, no oil leaks, and all components shall be serviceable

STANDARD INSPECTOR ITEM **42. FIRE** a. Check all fire bottle gages for proper pressure relative to ambient temperature. All labels shall be legible. **EXTINGUISHER** b. Check for proper mounting, adjustment and serviceability of all hardware. c. Verify bottles are tight, in mounting brackets, and torqued properly. d. Insure safety pin and anti-recoil plug are present and serviceable. e. Hydrostatic Test Date MUST have three (3) years remaining; if not, fire extinguisher MUST be Hydrostatically tested and stamped ____ with the correct date. NOTE: In addition, Hydrostatic Test Date shall be stenciled in 1inch letters in a visible area on the fire bottle. 43. HYDRAULIC a. Filter indicators shall not be popped out. **SYSTEM** RESERVOIR b. Safety pins shall be present. c. Filter and indicators shall be safety wired. d. Loose or damaged hardware and components are unacceptable. e. Fluid level shall be FULL at O pressure. f. Check Hull distribution manifold for leaks. **44, HULL** a. Pins and door shall be serviceable and operate freely. AMMUNITION COMPARTMENT b. Excessive looseness, broken rollers etc. that will cause door to bind on track is unacceptable. c. Mounting brackets and seals shall be free from distortion. d. Tubes shall be serviceable, plunger must move freely. e. Bent, broken or missing springs are unacceptable. Angle of spring shall be less than 90 degrees. f. Shall be clean and free of moisture.

Appendix B B-9

ITEM STANDARD INSPECTOR **45. HULL** All cables shall be free of damage. Mounting hardware and connectors shall be serviceable. **ELECTRICAL** 46. STEERING Must be serviceable. No binding and function properly. **BRAKE CONTROLS** Must be free from cracks, breaks, and loose connections. All **47. HULL** circuit breakers shall operate properly and labeling legible. ELECTRICAL **NETWORKS BOX** a. Shall operate properly. Insure all indicator lamps function. **48. PERSONNEL** HEATER b. Heater controls shall operate freely. No fuel or exhaust leaks are acceptable. 49. DRIVERS NIGHT a. System shall be operational and checked with operational DNV. VISION₁ Mounting and storage device shall be serviceable. b. DNV shall operate properly. a. Shall open, close, and lock into position freely. 50. DRIVER'S **HATCH** b. Seal shall be serviceable. Minor nicks and cuts that do not affect serviceability are acceptable. c. Periscopes shall be installed and serviceable. Wipers/ washer must be operational. d. Knobs shall operate freely. All hardware shall be present and serviceable. e. Check drivers hatch interlock system operation. 51. DRIVER'S Must operate properly. Lenses shall not be cracked or broken. All **DOME LIGHT**1 mounting hardware shall be installed and serviceable. Red or blue lenses are acceptable. 52. DRIVER'S a. Shall be serviceable. All adjustments shall operate properly. SEAT₁ b. Headrest shall be serviceable and lock into position. c. Cushion tears of 1 inch or less may be taped. 53. TURRET Check operation and component serviceability. Seal must hold 25 PSI for a minimum of 20 minutes. PUMP/GAGE

ITEM

STANDARD

INSPECTOR

54. BILGE PUMP	Must be serviceable with no unusual noise.
55. CLEANLINESS OF VEHICLE	Vehicle must be clean.
56. NBC BACK-UP SYSTEM	a. Hose, connectors, and orifices shall be serviceable.
STOTEM!	b. Air flow must be evident at hose end with system operating. NOTE: At all crew stations (4)
57. MAIN NBC SYSTEM	a. Remove NBC sponson covers and insure box is clean and replace seal.
	b. With engine running at tactical idle; check that the NBC main mode light is lit. Feel for air escapage at all hoses and clamps in box.
	c. Turn air temp control knob to full warmer position and feel for warm air at bulk dump valve on the NBC filter manifold.
	d. While turning air control knob from full cooler position to full warmer position, have a crewmember observe the NBC exhaust output on the left side of the tank. A change in the NBC exhaust output should be noticed. If a noticeable change in the NBC exhaust does not occur, or there is no output at the NBC exhaust duct, the tank is non-mission capable (NMC).

- e. Check sponson overheat lights.
- f. Comply with all "Safety of Use Messages."

ITEM

STANDARD

INSPECTOR

TURRET

ITEM	STANDARD	INSPECTOR
1. TURRET EXTERIOR	Storage boxes shall be complete and serviceable.	
2. GUN MOUNT	a. Hydraulic leaks are not acceptable.	
	b. Hose connections shall be secure.	
	c. Mounting hardware for all components shall be secure serviceable.	and
	d. Replenished oil level shall be above minimum.	
	e. Exercise gun if over 90 days has elapsed since last exe	ercise
3. GUN TUBE	NOTE: recoil leak criteria apply after exercising/firing. a. Shall be inspected in accordance with TM 9-1000-202	14.
	b. Must have 50% remaining gun tube life (750 Rounds Remaining).	
	c. Parts I & II of the Weapons Record Book shall be com TM 4700-15/1	plete IAW
	d. Shall be clean.	
4. BORE EVACUATOR	a. Inspect for cracks, dents, and punctures. Ensure all mo hardware is serviceable and complete.	unting
	b. Shall be properly installed.	
5. THERMAL SHROUDS	a. Shall be installed properly and free of damage.	
	b. Cracks are not acceptable.	

ITEM STANDARD INSPECTOR

6. MUZZLE	a. Evidence of moisture inside is unacceptable.
REFERENCE	b. Cracks, breaks, and loose or missing hardware is unacceptable
	c. Caution/instruction plate shall be installed and legible.
	NOTE: With MRS lever to the IN position, reticle must be clear and visible
7. BREECH GROUP	a. Breech block and loaders tray shall operate without binding and be free of burrs and cracks.
	b. Chamber, block, breech ring, and extractors shall be free of corrosion/rust and excess wear.
	c. All components shall clean, lubricated, and function properly.
8. FIRING CIRCUIT BLASTING	a. Harnesses/wiring must be properly installed and in good condition.
MACHINE ₁	b. Safety switches and relays shall be properly installed and function properly.
	c. Firing at all stations shall be functional when checked with firing circuit tester.
	d. Must pass firing inhibit checks.
9. MAIN HYDRAULIC	a. Pressure shall stay between 1500 - 1700 PSI with the engine running.
PUMP ₁	b. Unusual noises in pump during operation as well as any hydraulic leaks are unacceptable.
10. AUXILIARY HYDRAULIC PUMP	a. Pressure shall stay between 890 - 1760 PSI during system operation.
	b. Unusual noises during operation as well as any hydraulic leaks are unacceptable.
	c. Auxiliary Pump should not run continuously

ITEM	STANDARD	INSPECTOR						
11. MAIN ACCUMULATOR1	a. Nitrogen pressure must be between 600 - 8	300 PSI.						
	b. All mounting hardware must be serviceable and installed correctly.							
12. ELEVATION MECHANISM	a. Hydraulic leaks are unacceptable.	-						
	b. All mounting hardware shall be serviceable properly.	e and installed						
	c. Cylinder check valves shall be laced.	-						
	d. Filter indicators should not be popped out.	-						
13. LIGHT SWITCHES RHEOSTATS	a. Shall be properly installed and function pro	operly _						
14. SMOKE GRENADE SYSTEM	a. Switches, wiring, and electrical component installed and serviceable.	ts shall be properly						
	b. All mounting brackets shall be free of crac All hardware shall be installed and tight.	ks, broken welds etc.						
15. GUNNER'S PRIMARY SIGHT1	a. Must be complete. Ballistic doors must fur	nction properly.						
PRIMARI SIGHTI	b. Must pass all functional tests and checks.	-						
	c. All lights, switches, knobs, and levers mus function properly.	et be complete and						
	d. Leakage of water between Turret and GPS questionable, check with water from outside is acceptable.	~						
	e. Moisture and/or fungus present in sight are	e unacceptable.						
16. GPS EXTENSION	a. Field of view must be equal to that of the G	GPS						
	b. Diopter setting shall be capable of +2 to -6	5						
	c. Moisture or fungus in sight is unacceptable	e						

Appendix B B-14

ITEM	STANDARD INSPECTOR	
17. GUN/TURRET POWER CONTROL	a. Control handles must be capable of operation in elevation and azimuth. Commander's handle must override.	
	b. Check for proper response and smoothness.	
	c. Check azimuth deck clearance switch for proper operation.	
18. GUN/TURRET MANUAL CONTROL	a. Must be capable of elevation/depression and azimuth movement of the turret and gun.	
CONTROL	b. Check for proper response and smoothness.	
	c. Turret shall traverse in both speeds.	
19. STABILIZA- TION	Must be capable of maintaining target acquisition regardless of hull movement.	
20. LOADER'S PANEL	Must be installed properly. All switches and lights shall be functional.	
21. COMMANDER'S PANEL	Must be installed properly. All switches and lights must be functional. All panel functions must be operational.	
22. LOADER'S	a. Seat and platform must lock in all positions.	
STATION ₁	b. Knee, toe, and shoulder guards must be installed and free of damage	
	c. Cushions will have no padding missing. Tears exceeding 1 inch are not acceptable. Tears less than 1 inch must be taped.	
23. LOADER'S	a. Hatch must be operational and lock in all positions.	
НАТСН	b. Seals must be serviceable.	
	c. Periscope turntable must operate smoothly	
25. GUN/TURRET LOCKS	Missing, bent, or damaged parts or welds are unacceptable. Must engage and disengage properly.	

ITEM	STANDARD	INSPECTOR	
26. COMMANDER'S STATION1	a. Seat and platform must lock in all positions.		
	b. Guards must be installed, operational and free	from damage.	
	c. Cushions will have no padding missing. Tears are unacceptable. Tears of 1 inch or less will be	_	
27. COMMANDER'S HATCH	a. Must be serviceable and lock in all positions.		
	b. Seal must be serviceable.		
28. COMMANDER'S WEAPON STATION:	a. Must be capable of 360-degree traverse in bot manual modes.	h power and	
	b. Operation must be smooth during tracking.		
	c. Commander's sight must be properly installed view shall follow the motion of the gun.	and the field of	
	d. Sight must be free of moisture and fungus.		
29. GUNNER'S STATION:	a. Seat must be complete and must lock in all po	esitions.	
STATION	b. All guards must be installed, free of damage a properly.	and operate	
	c. Cushions will have no padding missing. Tears are not acceptable. Tears of 1 inch or less shall be		
30. GUNNER'S AUXILIARY SIGHT	a. Check for proper function, i.e. reticle brightne filter knob, and selector knobs.	ess, focusing ring,	
	b. Moisture and/or fungus in sight are unaccepta	ble.	
ITEM 31. TURRET DISTRIBUTION	STANDARD Check for leaks. Leakage is unacceptable.		INSPECTOR

MANIFOLD

ITEM

STANDARD

INSPECTOR

32.	TURRET	
NE	TWORKS	BOX ₁

- a. Check for proper installation of all components, wiring harnesses, circuit breakers, and connectors.
- b. Check all visible harness assemblies near the electronics rack and networks box for frayed insulation and broken wires.
- c. Check all visible ground points for cracks, broken lugs, or loose connections.

33. TRAVERSING MECHANISM:

- a. Must be properly installed and functional.
- b. Fluid must be at the proper level
- c. Manual drive mode light must come ON when manual palm handle is depressed.
- d. Filter indicators shall not be popped out.

34. WIRING HARNESS

- a. Check for "F" symbol and fire control fault malfunction light.
- b. Check for cracks, breaks, cracks in heat shrink material, and protrusions of wire or abrading.
- c. All cables within the turret, especially those near the circuit breaker box and loader's position should be dressed and tie wrapped.

35. AMMO STORAGE TURRET

- a. Doors must be operational. Knee switch and door edge safety switches must be operational. All mounting hardware, hoses, pins, and latches must be serviceable and function properly.
- b. Seals and rails must be clean and free of cracks burrs, breaks and excessive wear.
- c. Caliber .50 and 7.62 ammo boxes must be serviceable and installed properly.

ITEM

STANDARD

INSPECTOR

36.	CROSS	WIND
SE	NSOR	

a. Must be installed properly. Mount should be free of cracks. Latch assemblies and strikes must be free from cracks, bends, breaks, and loose or missing screws and must lock tightly in the upright position. Fraying of cable is unacceptable

- b. Sensor ports must be clean and free of cracks and dents
- c. Web strap must be serviceable. Fraying or missing strap components is unacceptable
- d. Cushioning pad must be serviceable and glued properly.
- e. Must function properly.

37. COMPUTER CONTROL PANEL

a. Computer must accept and store all inputs from the control panel and TCP.

b. Must pass computer self test

38. BORESIGHT

Boresight main gun and fire control systems. Ensure system is capable of achieving and maintaining boresight information.

39. PURGING, CHARGING, SERVICING

- a. GPS.
- b. GAS.
- c. Commander's Extension.
- d. CWS Sight.
- e. LRF.

f. ICU

NOTE: Moisture and/or fungus in sights are unacceptable.

40. THERMAL IMAGING SYSTEM

- a. Perform TIS checkout procedure.
- b. Insure all knobs and switches operate properly.

ITEM	STANDARD	INSPECTOR	
41. LABELS DECALS ₁	a. All labels and decals must be affixed through	out the turret.	
DECRES	b. All labels shall be legible and not obstructed by	by paint or grease.	
42. PLRS	Ensure all mounting hardware is complete.		
43. MCD	Ensure all mounting hardware is complete.		
44. EAPU ₁	a. Unit must be installed properly and securely in	n the bustle rack.	
	b. Class I, II, and III oil and fuel leaks are unacce	eptable.	
	c. Check units' operation from all positions and	voltage output.	
45.COMMUNICA-	a. Ensure intercom system is operational from al	l crew stations.	
TIONS ₁	b. Ensure "SINCGARS Installation Kit" is instal	led and complete.	

46. MODIFICATIONS: Ensure all modifications are correctly applied.

Appendix B B-19

APPENDIX C

LEAKAGE TERMINOLOGY IS DEFINED AS:

- 1. CLASS I: Seepage of fluid (as indicated by wetness or discoloration) not great enough to form drops.
- 2. CLASS II: Leakage of fluid great enough to form drops but not enough to cause drops to drip from the item being checked.
- 3. CLASS III: Leakage of fluid great enough to form drops that fall from the item being checked.
- 4. WEEP: Any non-recurring evidence of fluid beyond the seal or joint.
- 5. SEEP: Any recurring evidence of fluid beyond the seal or joint that does not result in an accumulation of more than .05 cc volume.
- 6. DROPLET: Any recurring evidence of fluid beyond the seal or joint that does not result in an accumulation of more than .05 cc that does not fall.
- 7. DROP: A volume of .05 cc.
- 8. DRIP: Any recurring evidence of fluid beyond the seal or joint where a droplet or more forms and falls.

Appendix C C-1

APPENDIX D

M1A1 WEEKLY STATUS REPORT

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